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1. Identification of the Substance / Preparation and of the Company / Undertaking

Product Name: Solids Top Coat (Activator)

Chemical Name:

1.3 Part Number: 294007074N 1.4 Relevant Identified Uses: Lane Finish

Restrictions on Use: None

Manufacturer: OubicaAMF 8100 AMF Drive

Mechanicsville, VA 23111, USA

Emergency Phone: (352) 323-3500 (800) 535-5053 Email: EU-Chemicals@qubicaamf.com (Worldwide);

INFOSDS@qubicaamf.us (USA)

1.7 ChemTel 24-hour

Emergency Phone Numbers: United States, Canada, Puerto Rico, U.S. Virgin Islands: 1-800-255-3924,

Australia: 1-300-954-583, Brazil: 0-800-591-6042, China: 400-120-0751,

India: 000-800-100-4086, Mexico: 01-800-099-0731,

All other countries (collect calls accepted): +1-813-248-0585

2. Hazards Identification

WHMIS hazard class

D₂A



2.3 Label Elements

2.3.1 Pictogram(s)/Symbol(s): GHS07 Harmful

2.3.2 Signal Word: WARNING

Hazard statements: Harmful if inhaled.

Causes eye, skin and respiratory tract irritation.

May cause lung damage.

May cause allergic skin and respiratory reaction.

2.4 Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects: 2.5

Inhalation: This product is irritating to the respiratory system. This product may cause

> sensitization by inhalation and skin contact. Methylene bisphenyl isocyanate (MDI) vapors or mist at concentrations above the TLV can irritate the mucous membranes

in the respiratory tract (nose, throat, lungs) causing runny nose, sore throat, coughing, chest discomfort, shortness of breath and reduced lung function

(breathing obstruction). As a result of previous repeated overexposures or a single large dose, certain individuals will develop isocyanate sensitization (chemical asthma) which will cause them to react to a later exposure to isocyanate at levels well below the TLV. Chronic overexposure to isocyanates has been reported to

cause lung damage.



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Skin contact: This product is irritating to the skin. May cause sensitization by inhalation and skin

contact. Animal tests have indicated that respiratory sensitization can result from skin contact with MDI. Isocyanates react with skin protein and moisture and can cause irritation which may include the following symptoms: reddening, swelling, rash,

scaling or blistering.

Eye contact: Liquid or vapor can cause moderate to severe irritation. Symptoms can include

irritation, redness, scratching of the cornea, and tearing. Conjunctivitis.

Ingestion: Ingestion can cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Not expected under normal conditions of use.

2.6 Existing conditions aggravated by exposure

Pre-existing skin or lung allergies may increase the chance of developing

exaggerated allergic symptoms from exposure to this product.

See Section 11 for additional toxicological information.

3. Composition / Information on Ingredients

3.1 Ingredients

Hazardous components	CAS Number	%
Methylenebis (phenylisocyanate)	101-68-8	30 - 60 %
Poly[oxy(methyl-1,2-ethandiyl)], .alpha.,.alpha.'.alpha."-1,2,3- propantriyltris[.omegahydroxy-	25791-96-2	10 - 30 %
o-(p-Isocyanatobenzyl)phenyl isocyanate	5873-54-1	5 - 10 %
Triethyl phosphate	78-40-0	1 - 5 %

4. First Aid Measures

4.1 Description of first aid measures

Inhalation: Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial

respiration. Get medical attention.

Skin Contact: Immediately flush skin with plenty of water (using soap, if available).

Immediately remove soiled or soaked clothing. Get medical attention.

Eye Contact: Check for and remove any contact lenses. Rinse immediately with plenty of water, also

under the eyelids, for at least 15 minutes. Get medical attention.

Ingestion: If material is ingested, immediately contact a physician or poison control center. Keep

individual calm. DO NOT induce vomiting unless directed to do so by medical personnel.

Notes to physician: Persons with asthmatic-type conditions, chronic bronchitis, other chronic respiratory

diseases or recurrent skin eczema or sensitization should be excluded from working

with isocyanates.



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5. Fire Fighting Measures

- **5.1 Extinguishing Media:** Use extinguishing measures appropriate to local circumstances and the surrounding environment. Water spray (fog), foam, dry chemical or carbon dioxide.
- **5.2 Special firefighting procedures:** Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Keep unnecessary personnel away.
- **5.3 Unusual fire or explosion hazards:** Sealed containers at elevated temperatures or contaminated with water may rupture explosively. In case of fire, keep containers cool with water spray.
- **Hazardous combustion products:** Irritating and toxic gases or fumes may be released during a fire. Isocyanate vapors. Oxides of carbon. Hydrogen cyanide.
- **5.5 Sensitivity to Mechanical Impact:** None expected.
- **Sensitivity to static discharge:** Electrostatic charge may build-up during handling. Grounding of equipment is recommended.

6. Accidental Release Measures

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

6.1 Environmental precautions:

Do not empty into drains / surface water / ground water. Follow all local, state, federal and provincial regulations for disposal.

6.2 Clean-up methods:

Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Persons not wearing appropriate protective equipment should be excluded from area of spill until clean-up has been completed. For minor spills, absorb isocyanates with sawdust or other absorbent, shovel into suitable unsealed containers, transport to well ventilated area (outside) and treat with neutralizing solution: mixture of 80% water and 20% non-ionic surfactant Tergitol TMN-10; or 90% water, 3-8% concentrated ammonia and 2% detergent. Large quantities may be pumped into closed, but not sealed containers for disposal. If temporary control of isocyanate vapor is required, a blanket of protein foam (available at most fire departments) may be placed over spill.

7. Handling and Storage

7.1 Safe Handling Precautions:

Use only in well-ventilated areas. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Wear suitable protective clothing, safety glasses and gloves.

7.2 Safe Storage Requirements:

Do not let moisture contaminate this material. Product reacts with water to release carbon dioxide, which could build up pressure in closed containers and lead to bursting. Do not reseal if moisture contamination is suspected. Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Protect from direct sunlight.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.



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8. Exposure Controls / Personal Protection

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Methylenebis (phenylisocyanate)	0.005 ppm TWA	0.02 ppm (.02 mg/m3) Ceiling	None 9	None
Poly[oxy(methyl-1,2-ethand .alpha.,.alpha',.alpha."- 1,2,3- propantriyltris[.omegahydr	,	None	None	None
o-(p-lsocyanatobenzyl)phen isocyanate	yl None	None	None	None
Triethyl phosphate	None	None (1 ppm 7.45 mg/m3) TWA	None

- 8.2 Appropriate Engineering controls: Work should be done in an adequately ventilated area (i.e., ventilation sufficient to maintain concentrations below one half of the PEL and other relevant standards). Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination. Local exhaust should be used to maintain levels below the TLV whenever MDI is processed, heated or spray applied. Monitoring of airborne isocyanates in the breathing zone of individuals should become part of the overall employee exposure characterization program. Once a person is diagnosed as sensitized to an isocyanate, no further exposure can be permitted.
- **Respiratory protection:** Use NIOSH approved respirator if there is potential to exceed exposure limit(s). A positive pressure, supplied-air respirator or a self-contained breathing apparatus is recommended when: airborne concentrations of isocyanate are known to exceed 0.005 ppm; operations are performed in a confined space or area with limited ventilation; material is heated or sprayed. Do not inhale vapors and fumes. Concentrations greater than the TLV can occur when MDI is sprayed, heated or used in a poorly ventilated area. Observe OSHA regulations for respirator use (29 CFR 1910.134).
- **8.4 Eye / face protection:** Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Do not wear contact lenses.
- **8.5 Protection of skin:** Use impermeable gloves and protective clothing as necessary to prevent skin contact. The workplace should be equipped with an emergency shower and eye-rinsing facility.

9. Physical and Chemical Properties

Physical state: Liquid

Color: Clear **Odor:** Slight

Odor threshold: Not available pH-value: Not applicable
Vapor pressure: Not available
Boiling point/range: Not available
Melting point/range: Not available

Specific gravity: 1.2 (Water = 1) **Vapor density:** Not available

Flash point: Not applicable

Auto-ignition temperature: Not available

Evaporation rate: Not available

Flammable/Explosion limit lower: Not available Flammable/Explosion limit upper: Not available

Solubility in water: Reacts slowly with water to liberate

carbon dioxide gas.

Partition coefficient (N-octanol/water): Not available

VOC content: Not available



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10. Stability and Reactivity

- **10.1 Chemical stability:** Stable under recommended storage conditions.
- **10.2** Hazardous reactions: Will not occur.
- **10.3 Hazardous decomposition products:** Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Hydrogen cyanide. Isocyanate vapors.
- **10.4** Incompatible materials: Amines. Alcohols. Strong bases. Reaction with water, formation of CO2
- **10.5 Conditions to avoid:** Avoid moisture. Container can be pressurised by carbon dioxide due to reaction with humid air and/or water. Prolonged heating at temperatures above 150 °C. Extremes of temperature and direct sunlight.

11. Toxicological Information

11.1 Chronic Toxicity: Not available

Refer to the following for Irritancy of Product, Sensitization to Product, Carcinogenicity, Reproductive Toxicity, Teratogenicity, and Mutagenicity.

Hazardous Components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (specifically regulated)	ACGIH Carcinogen
Methylenebis (phenylisocyanate)	No	No	No	No
Poly[oxy(methyl-1,2-ethandiyl)], .alpha.,.alpha.',.alpha.''- 1,2,3- propantriyltris[.omegahydroxy-	No	No	No	No
o-(p-lsocyanatobenzyl)phenyl isocyanate	No	No	No	No
Triethyl phosphate	No	No	No	No

Hazardous Components	LD50s and LC50s	Health Effects/Target Organs	
Methylenebis (phenylisocyanate)	Inhalation LC50 (RAT, 4 h) = 0.369 mg/1 Irritant, Inhalation LC50 (RAT, 4 h) = 0.38 mg/1 Respiratory, Allergen		
Poly[oxy(methyl-1,2-ethandiyl)], .alpha.,.alpha.'alpha.''- 1,2,3- propantriyltris[.omegahydroxy	None	Irritant	
o-(p-lsocyanatobenzyl)phenyl isocyanate	None	Irritant, Allergen, Respiratory	
Triethyl phosphate	Oral LD50 (rabbit) = 1.6 g/kg Oral LD50 (RAT) = 1.6 g/kg Dermal LD50 (rabbit) > 20 g/kg halation LC50 (RAT, 4 h) = 8.817 m	Irritant, Central nervous system g/1	



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12. Ecological Information

12.1 Ecological information: Do not empty into drains, soil or bodies of water.

13. Disposal Considerations

Information provided is for unused product only.

13.1 Waste disposal recommendations:

Legal disposition of wastes is the responsibility of the owner/generator of the waste. Applicable federal, state and/or local regulations must be followed during treatment, storage, or disposal of waste containing this product.

14. Transport Information

14.1 Canada Transportation of Dangerous Goods - Ground

Proper shipping name:Not regulatedHazard class or division:NoneIdentification number:NonePacking group:None

14.2 International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s.

Hazard class or division: 9
Identification number: UN 3082
Packing group: III

14.3 Water Transportation (IMO/IMDG

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s.

Hazard class or division: 9
Identification number: UN 3082
Packing group: III

15. Regulatory Information

15.1 Canada Regulatory Information

CEPA DSL/NDSL Status:

All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

15.2 United States Regulatory Information

TSCA 8 (b) Inventory Status:

All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.



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16. Other Information

16.1 SDS: Solids Top Coat (Activator)

16.2 Product ID: 294007074N16.3 SDS Revision Level: 2.0

16.4 SDS Revision Date: 01 October 2017

16.5 Revision Reason(s): To add ChemTel Emergency Phone Numbers.

16.6 Notice to Reader: To the best of our knowledge, the information contained herein is accurate. However, neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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